

Work Order ID 113531

February-20-14 10:25:24 AM

113531

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Item ID: D4324-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Armrest Assembly
 Start Date: 2/20/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/20/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4324	A

100 Weld per dwg A/R S.S. rod Batch: M125054 0.00
100
 Large Fab Memo 0.00
 Large Fab

1 12 14-2-20

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00
110
 QC Memo 0.00
 Quality Control

① 14-02-20 DAS
9
9-89

120 QC5- Inspect part completeness to step on W/O 0.00
120
 QC Memo 0.00
 Quality Control

① 14-02-20 DAS
9
9-89

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Item ID: D4324-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Armrest Assembly

Start Date: 2/20/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/20/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST 103

0.00

130

Packaging

Memo

0.00

Packaging

1X 14-2-21DAS
28
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14-02-21
14-02-21

Picklist Print

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Parent Item: D4324-041

D4324-041

Parent Item Name: Armrest Assembly

Start Date: 2/20/14

Required Date: 2/20/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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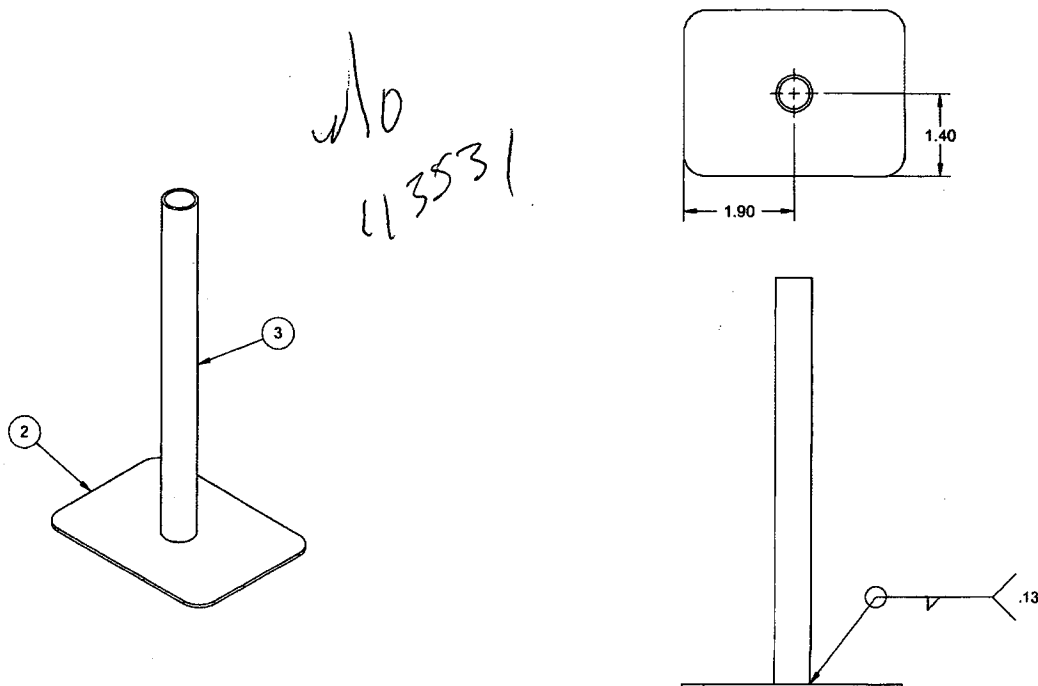
D4324-1		Manufactured	No			100	Each	6.0000	1	1			
D4324-1									**				
Base Plate													

Location	Loc Qty	Loc Code
ST102	6	
79143	3	
89618	3	

D4324-5		Manufactured	No			100	Each	1.0000	1	1			
D4324-5									**				
Tube													

Location	Loc Qty	Loc Code
ST102	1	
87716	1	

ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4324-041	ARM REST ASSEMBLY
2	1	D4324-1	BASE PLATE
3	1	D4324-5	TUBE



D4324-041 ARM REST ASSEMBLY
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-16)

RELEASED
2011-04-06
JMD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.36 lbs
- 8) WELD PER DART QSI 004

A		NEW ISSUE	RF	11.01.31
REV.		DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	<i>[Signature]</i>	DRAWING NO.		REV. A
MFG. APPR.	<i>[Signature]</i>	D4324		SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE		SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS		NTS
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